

VITRO ARCHITECTURAL GLASS

Sustainable in Every Light





Why Specify Vitro Architectural Glass?

Vitro Architectural Glass (formerly PPG Glass), North America's largest glass producer, is exclusively dedicated to glass innovation and fueled by the same people, plants and products that made PPG Glass one of the industry's most respected and reliable commercial glass manufacturers. Our innovative architectural glass products deliver consistent appearance, reliable performance and energy savings. The dependability of Vitro Glass products is conveyed through members of the *Vitro Certified*™ Network—a proven group of companies that fabricate Vitro glass products with on-time delivery and responsive service every time, no matter where your project is located. Vitro Architectural Glass products deliver on your design vision through consistency in quality, color and coating appearance—lite after lite, run after run and year after year. That reliability translates into buildings that look and perform the way they were designed to—now and into the future.

Leading the industry

PPG Glass had been a leader in new product innovation and development since 1883. A long series of PPG technological innovations, many still in use today, have greatly improved how buildings look and perform. Introduced in 1934, *Solex*® "heat absorbing" glass, now known as *Solexia*® glass, became the first architectural glass to limit solar heat gain, while *Twindow*®, one of the world's first double-paned insulating glass units, helped insulate millions of homes and buildings. The *Solarban*®

brand family of solar control low-e glasses, introduced in 1964, has continually raised the standard for performance and enabled architects to design with larger expanses of glass than ever before.

Proven product development process

Now Vitro Architectural Glass has more than 500 patents to its credit and an established reputation for innovation, consistency and reliability. The company continually challenges its engineers and R&D

teams to set and then exceed glass industry standards for color neutrality and both optical and spectral performance. That innovation and constant exploration of new and improved architectural glass options translates into more opportunities for architects to realize their design visions with products such as low-iron Starphire Ultra-Clear® glass; Solarban® 70XL glass, the world's first MSVD triple-silver-coated low-e glass; and now, Solarban® 90 solar control low-e glass.



Two Centuries, Two Legacies



1883

1934

PPG introduces *Solex*® glass, the first "environmental" glass.



1964

PPG introduces Solarban® glass, one of the first coated glasses designed to block solar heat gain and reduce air-conditioning use.



2008

PPG becomes first U.S. float glass manufacturer to have its products *Cradle to Cradle Certified*™.





The Pittsburgh
Plate Glass Company is
founded as the first plate
glass plant in the U.S.

1945

PPG introduces *Twindow*, the first commercialized double-pane insulating glass unit for homes.



2005

PPG introduces *Solarban*® 70XL glass, the world's first triple-silver-coated low-e glass.



2015

PPG introduces *Solarban*® 90 glass, the world's first quadsilver-coated low-e glass.





1909

1935

Vitro begins exporting glass to other Latin American countries.



949

Vitro begins the first float glass line in Mexico.



2003

Vitro Glass is installed on Torre Mayor, the tallest building in Latin America until 2010.



Vitro

Vidriera Monterrey, the first glass containers plant, starts operations in Monterrey, Nuevo León

1957

Vitro Glass is installed on the Dallas Convention Center.



199*6*

Vitro launches Vitro Colombia to produce and distribute flat glass in South America.



2008

Vitro earns label as "Socially Responsible Company."



Now, One Great Glass Company

October 1, 2016

Vitro acquires PPG's flat glass business unit to form Vitro Architectural Glass, fueled by the same products, plants, people, technology and distribution.



2016

Vitro Glass breaks ground on North America's largest MSVD jumbo coater at its Wichita Falls, Texas plant. The \$55 million project was completed in mid-2018.

Vitro Glass wins R&D 100 Award for *Solarban*® 90 Glass.



2017

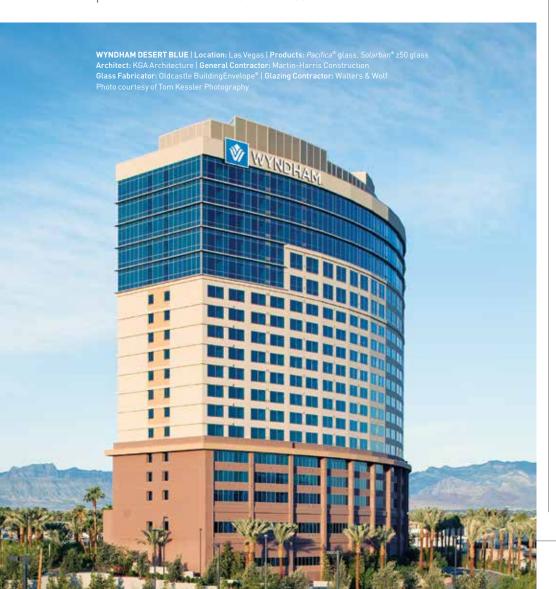
Vitro Glass publishes third-partyverified Type III Environmental Product Declarations (EPDs) for its flat glass and processed glass products, becoming the first architectural glass manufacturer in North America to do so.

Glass and Energy Management

Over the past half-century, glass has enhanced its profile and capabilities as a critical asset in the design and development of green buildings. Beyond its obvious versatility as a building and decorative material, glass offers architects the environmental advantage of being forged from basic ingredients, such as silica sand, soda-ash and limestone, that are both plentiful and relatively inexpensive. Yet, the most significant reason for glass's favor with architects is its dual ability to transmit light and mitigate the effects of solar heat gain. Few building materials balance these competing functions so deftly, and thanks to ongoing advances from Vitro Glass in glass formulation, engineering and design, there is tangible promise for even more eco-effective glasses in the future.

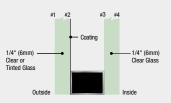
Setting the standard for performance

The primary purpose of solar control low-e glasses, such as the *Solarban*® glasses described on pages 9-13, is to reduce solar heat gain, which is quantified by solar heat gain coefficient (SHGC). Passive low-e glasses, including *Sungate*® 400 glass detailed on page 14, are designed to transmit solar heat energy into buildings, generating higher SHGCs. Both passive and solar control low-e glasses also provide the benefit of improved u-value. Lower numbers indicate better performance in both SHGC and u-values.



Understanding glass performance

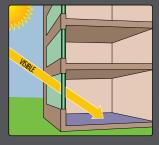
Dual-pane or "standard" insulating glass units (IGUs) provide four potential coating surfaces. The first (#1) surface faces outdoors; the fourth (#4) faces directly indoors. The two surfaces inside the IGU, which face each other and are separated by an airspace and an insulating spacer, are referred to as the second (#2) and third (#3) surfaces.



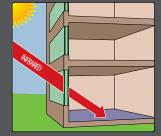
Magnetron-sputtered vacuum deposition (MSVD) coatings, or "soft" coats, such as *Solarban*® solar control low-e coatings, must be glazed within the IGU on the second (#2) or third (#3) surface.



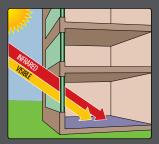
The energy performance of architectural glass is measured according to four critical factors:



1. Visible light transmittance **(VLT)** gauges the amount of natural light a glass transmits into a building. To compare, the glass with the industry's highest VLT, Starphire Ultra-Clear® glass by Vitro Glass, transmits 84 percent of the sun's available light in a 1-inch insulating glass unit (IGU). On the other end of the scale, Graylite® II glass, a darktinted gray glass made by Vitro Glass, transmits only 8 percent of the available sunlight.

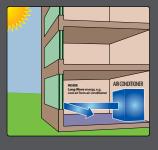


2. Solar heat gain coefficient (SHGC) quantifies the amount of solar energy (heat) that passes directly into a building through the glass. Glasses with the lowest SHGCs block the highest percentage of solar heat. In a 1-inch IGU, Starphire® glass has an SHGC of 0.82, which means it blocks only 18 percent of the sun's heat energy. Conversely, because of its dark gray tint, Graylite® II glass offers an SHGC of 0.21, which means it reflects 79 percent of the ambient solar radiation.



Light-to-solar gain (LSG)
 ratio is the ratio of visible
 light transmittance (VLT) to
 solar heat gain coefficient
 (SHGC).

Glazings with an LSG ratio of 1.25 or greater have been defined as spectrally selective by the U.S. Department of Energy's Federal Energy Management Program (FEMP) guidelines for commercial glazings.



4. U-Value quantifies a glass's insulating ability (or ability to act as a thermal barrier between indoor air and outdoor air). Glasses with lower u-values are better insulators than glasses with higher u-values.

Sustainability Certifications

The Cradle to Cradle™ Certified Product Standard

Vitro Architectural Glass is the first U.S. glass manufacturer to have its entire collection of architectural glass products recognized by the *Cradle to Cradle Certified*™ Products Program.

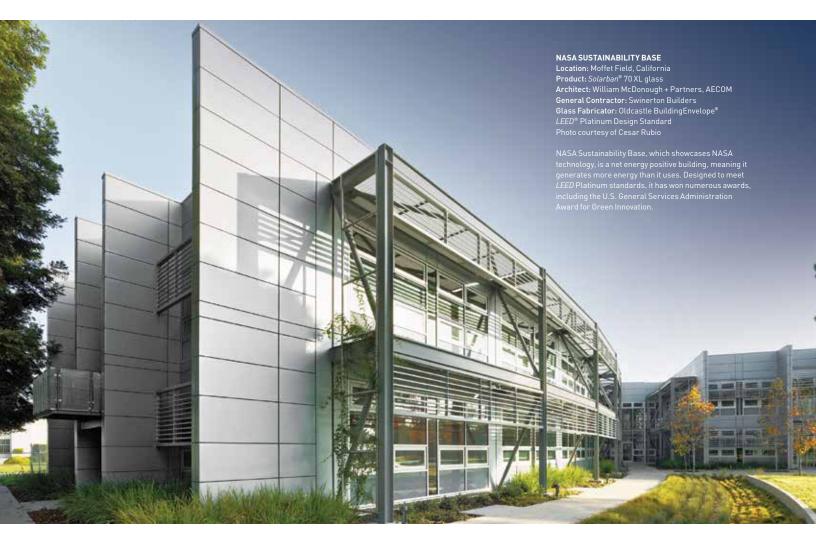
To earn C2C certification, Vitro Glass products are independently evaluated to measure their total life-cycle impact on human health and the environment. The assessment considers critical variables, such as how efficiently water and energy are used in their manufacture, the sustainability and reusability of their material ingredients, and the commitment of Vitro Glass corporate management to socially responsible business practices, environmental stewardship, social fairness and ethical business standards.

Environmental Product Declarations (EPDs)

Vitro Glass is the first North American manufacturer to publish third-party verified Environmental Products Declarations (EPDs) for its entire collection of Flat Glass and Processed Glass products. The documents provide detailed data about the life-cycle impacts of Vitro Glass products on the environment and may be used as credentialing for LEED® and other green building certification programs.



Our glass products have met the Cradle to Cradle Certified™ product standard since 2008.







Solarban® Solar Control Low-E Glasses

For sustainable buildings, architects seek transparent glass that transmits high levels of natural light while blocking the energy-draining effects of the sun.

Vitro Glass has produced more than 700 million square feet of *Solarban*[®] low-e glass for commercial buildings around the globe, adding beauty while delivering immeasurable energy savings.

Solarban® 90 glass

The latest evolution in solar control low-e glass, Solarban® 90 glass conveys a neutral appearance similar to that of clear glass in both color and reflectance, whether viewed from the interior or exterior of a building. Combining new materials with advanced coating technology and refinements to create the world's first quadsilver-coated glass, Solarban® 90 glass is engineered to outperform even Solarban® 70XL glass, the most preferred high-performance solar control low-e glass in North America.

Solarban® 90 glass has the versatility to be paired with Starphire Ultra-Clear® glass

or an array of performancetinted glasses to provide a broad range of aesthetic and performance options.

When paired with clear glass in a standard 1-inch insulating glass unit (IGU), Solarban® 90 glass offers a solar heat gain coefficient (SHGC) of 0.23, visible light transmittance (VLT) of 51 percent, and an exceptional light-to-solar gain (LSG) ratio of 2.22.

Solarban® 70XL glass

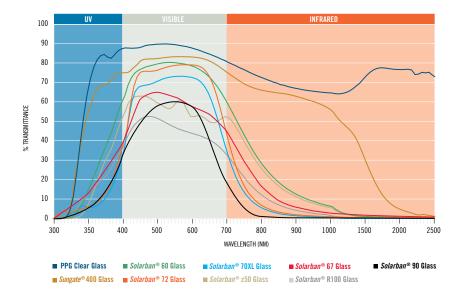
Solarban® 70XL glass, a technological breakthrough in solar control low-e glass, offers a balanced combination of VLT, solar control and clarity.

With an SHGC of 0.27 and VLT of 64 percent in a 1-inch IGU, Solarban® 70XL glass produces an LSG ratio of 2.37, which places it among the highest-performing glasses available.

For a tinted glass appearance in an IGU, Solarban® 70XL glass can be used on the second (#2) or third (#3) surface with many of the performance tinted glasses from Vitro Glass.



SPECTRAL CURVE



Solar performance

As this chart illustrates, when compared to conventional clear glass, Solarban® solar control low-e glasses significantly limit the amount of solar radiation that enters a building from the infrared (heat energy) portion of the solar spectrum, while Sungate® 400 passive low-e glass is designed to allow more solar radiation. Light transmittance from the visible portion of the solar spectrum remains comparatively high. In commercial buildings, it is often ideal to maximize visible light transmittance to optimize daylighting while limiting infrared energy to reduce cooling load.



Solarban® 67 glass

Solarban® 67 glass represents an entirely new vision for solar control low-e glass, combining excellent solar performance with a soft, neutral coating that endows commercial buildings with a crisp, clean and brilliantly clear exterior appearance that "pops."

Our proprietary coating technology enables *Solarban*® 67 glass to generate visible light transmittance (VLT) of 54 percent, a solar heat gain coefficient (SHGC) of 0.29 and a light-to-solar gain (LSG) ratio of 1.86 in a 1-inch

insulating glass unit (IGU) — which is superb for such a transparent glass.

Solarban® R100 glass

Solarban® R100 glass is a neutral-reflective low-e glass with an excellent SHGC of 0.23 and VLT of 42 percent. The resulting LSG ratio of 1.83 is 17 percent to 29 percent greater than competing products in its category.

Because of its unmatched balance of moderate reflectivity and color-neutrality, *Solarban*® R100 glass can help in providing privacy, and

it harmonizes with spandrels and other building materials.

Inside the building, Solarban® R100 glass has reflectance of just 14 percent and transmits a pleasant cool-blue appearance that reduces glare without creating an obtrusive reflected color for building occupants. Exterior reflectance of 32 percent combines with the neutral aesthetic to deliver an extraordinarily sharp exterior appearance.



Solarban® 72 glass

Solarban® 72 glass builds on the advances of Solarban® 70XL glass to provide even greater levels of transparency and color neutrality with minimal sacrifice of solar control performance. With a triple-silver coating that is engineered for use on Starphire Ultra-Clear® glass, Solarban® 72 glass has visible light transmittance (VLT) of 68 percent with a solar heat gain coefficient (SHGC) of 0.28 and a light-to-solar gain (LSG) ratio of 2.43.

Solarban® 60 glass

Solarban® 60 glass features a clear, color-neutral appearance that is available on clear glass, Starphire Ultra-Clear® glass or any of the Vitro Glass tinted glasses for a wide array of aesthetic choices.

In a 1-inch insulating glass unit (IGU), Solarban® 60 glass can be used on the second (#2) surface or third (#3) surface to provide a variety of performance and sourcing options. Used on the second surface in an IGU with clear glass, Solarban® 60 glass has VLT of 70 percent, an SHGC of 0.39 and an LSG ratio of 1.79.

Solarban® z75 and Solarban® z50 glasses

Solarban® z75 and Solarban® z50 glasses provide a neutral, steel blue-gray appearance, due to the use of Optiblue® glass. They manage light transmittance to balance daylighting and control glare, while complementing surrounding building materials, including other high-performance glazings.

While the two glasses have a similar appearance, the coatings for each provide different levels of solar control to maximize performance in local climates.

In a standard 1-inch IGU with clear glass, *Solarban*® z75 glass has an SHGC of 0.24 and VLT of 48 percent, with an LSG ratio of 2.00. These characteristics make *Solarban*® z75 glass a great choice for warmer climates.

In the same configuration, Solarban® z50 glass has an SHGC of 0.32, VLT of 51 percent and an LSG ratio of 1.59. Consequently, Solarban® z50 glass is more suited for climates with balanced heating and cooling seasons.

Low interior reflectance levels for both glasses deliver clear, natural outdoor views.



PRUDENTIAL CENTER | Location: Newark, New Jersey | Product: Solarban® 60/Starphire® glass | Architects: Morris Adjmi Architects, HOK Sport+Venue+Event Glass Fabricator: JE Berkowitz, LP | Glazing Contractor: Josloff Glass | Photo courtesy of Tom Kessler Photography



Sungate® 400 Passive Low-E Glass

Sungate® 400 glass is a highly transparent, passive low-e glass designed specifically for use in heating-dominated climates. Manufactured with an MSVD "soft coat," Sungate® 400 glass helps buildings harvest energy from the sun and retain solar and furnace heat to reduce winter heating costs. Sungate® 400 delivers a winter u-value that is 9 percent higher than passive low-e glasses manufactured with a "hard" pyrolytic coating.

SUNGATE® 400



Starphire Ultra-Clear® Glass

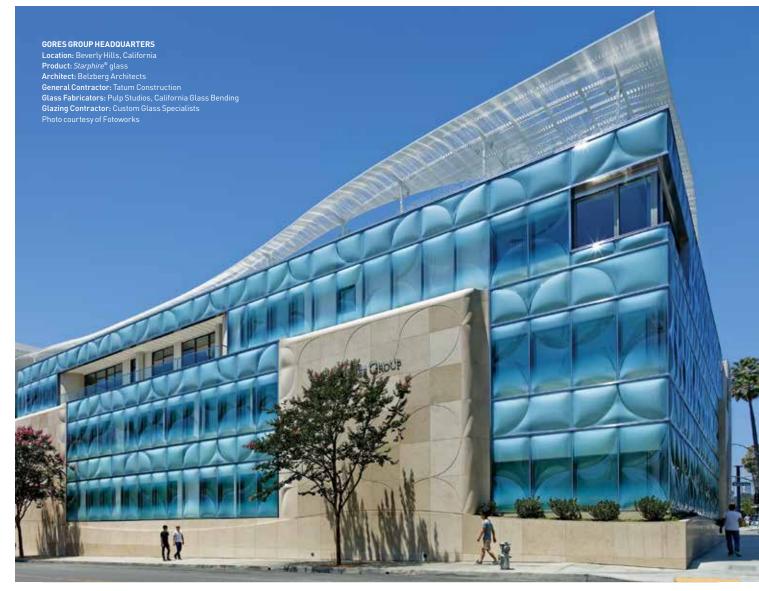
Starphire Ultra-Clear® glass represents the ultimate achievement in highly transparent low-iron glass technology and is the benchmark in the industry. Vitro Glass makes Starphire® glass in a variety of thicknesses for vision glass, safety and security glass, point-fixed glazing, and other specialty and decorative applications.

Extra-heavy Starphire® glass

When conventional clear glass is laminated into multiple layers, or specified in increasing thicknesses, its appearance becomes progressively greener. Starphire Ultra-Clear® glass, with its signature blue edge, maintains its clarity and true color transmittance at all thicknesses.

Architects can take advantage of this unique attribute by specifying Starphire® extra-heavy glass in thicknesses of up to 3/4-inch or 19 millimeters.





Blue and Green Performance Tinted Glasses





Vitro Glass offers a broad spectrum of blue and green performance tints that provide aesthetic options to design by bringing very natural, environment-blending colors to buildings. While most of these glasses are spectrally selective in a 1-inch insulating unit with clear glass, they can dramatically lower solar heat loads when combined with Solarban® glass coatings.

Aesthetic Options

AZURIA® glass offers a stunning aqua-blue hue with visible light transmittance (VLT) of 61 percent and a low solar heat gain coefficient (SHGC) of 0.39.*

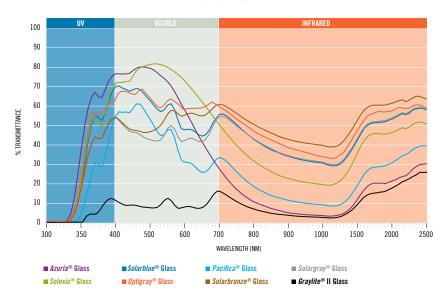
ATLANTICA® glass is an emerald-green glass that delivers an SHGC of 0.41, while maintaining 60 percent VLT.*

SOLARBLUE® glass features a sparkling, light sky-blue tint that balances high VLT of 50 percent with an SHGC of 0.49.*

SOLEXIA® glass is a light-green tinted glass that has provided high light transmittance and aesthetic solutions to architects and building owners worldwide for decades.

PACIFICA® glass is a deeply saturated true-blue tint with an SHGC of 0.36 and VLT of 38 percent.*

SPECTRAL CURVE



Performance tinted glasses

This chart compares the spectral curve of our tinted glasses relative to their ability to block solar heat. Glasses with an LSG ratio of greater than 1.25 are considered spectrally selective, and offer a balance of light transmittance and solar control that can help lower energy consumption in buildings. All Vitro Glass tinted glasses can also be paired with solar control or passive low-e glasses in an IGU to provide additional solar control performance.

^{*}Performance based on uncoated tint in a 1-inch IGU with clear inboard lite.

Gray and Bronze Performance Tinted Glasses

Vitro Glass offers an expansive series of bronze and gray performance tinted glasses ranging from very neutral, light-transmitting aesthetics to rich, dark glasses that limit transmittance. All can create distinctive looks that blend well with a variety of architectural elements and can be paired with Solarban® or Sungate® glass coatings for optimum performance.

Aesthetic Options

OPTIGRAY® glass features an ultraneutral, warm light-gray color designed to complement *Solarban®* solar control low-e glasses and maximize light transmittance and clarity.

SOLARGRAY® glass has a cool medium-gray appearance with a classic, neutral aesthetic favored by many designers and maintains visible light transmittance (VLT) of 40 percent in a 1-inch insulating glass unit (IGU) with clear glass.

GRAYLITE® II glass delivers a rich dark-gray aesthetic that limits light transmittance and heat load while providing glare control and privacy, all with a distinctive color contrast.

SOLARBRONZE® glass offers a warm, bronze appearance that complements a range of hues from adjacent building materials and still offers VLT of 47 percent in a 1-inch IGU with clear glass.





Vistacool® Subtly Reflective Color-Enriched Glasses

The Vistacool® family of subtly reflective, colorenriched glasses is engineered to deliver high levels of visible light transmittance (VLT) with a softly reflective appearance that is more understated than the mirror-like aesthetic of traditional reflective glass. Designed as a durable second-surface-only coating, Vistacool® glasses are available in two distinct tints that may be combined with Solarban® or Sungate® brand low-e coatings to achieve light-to-solar gain (LSG) ratios of as high as 1.62.

Aesthetic Options

VISTACOOL® AZURIA® glass offers an exceptionally rich and soothing aqua-blue appearance, together with excellent VLT of 42 percent when teamed with Solarban® 60 glass in a 1-inch insulating glass unit (IGU). With a solar heat gain coefficient (SHGC) of 0.26, this combination produces an LSG ratio of 1.62, among the highest of any reflective glass on the market.

VISTACOOL® PACIFICA® glass offers a deep true-blue appearance along with an SHGC of 0.19 when joined in a 1-inch IGU with Solarban® 70XL glass. This exceptional solar control combines with VLT of 24 percent.



Solarcool® Reflective Glasses

Solarcool® reflective coated glasses were introduced in 1972. For more than 45 years, these proven and highly durable products have enhanced the appearance of thousands of buildings, as well as the comfort of their inhabitants.

When applied to the first (#1) surface, Solarcool® glass produces a reflective, metallic sheen. On the second (#2) surface, Solarcool® coatings add reflectivity and enrich

the color of six different Vitro Glass tinted glasses.

When combined in a 1-inch insulating glass unit (IGU) with Solarban® 70XL glass, Solarcool® reflective glasses offer an expansive palette of appearance and performance options with solar heat gain coefficients (SHGCs) ranging from 0.13 to 0.17 and exterior reflectance of up to 22 percent.

Aesthetic Options

SOLARCOOL® AZURIA® Glass
SOLARCOOL® PACIFICA® Glass
SOLARCOOL® SOLARBLUE® Glass
SOLARCOOL® SOLARBRONZE® Glass
SOLARCOOL® SOLARGRAY® Glass





Vitro Certified™ Network

Regional sourcing. Superior products. Unmatched service.

The consistency in quality and color, as well as the reliability of performance that Vitro Glass manufactures into its glass products, is maintained throughout the fabrication process by members of the *Vitro Certified*™ Network. Fabricators interested in joining the network must pass a demanding vetting process and only proficient, experienced fabricators that understand the intricacies of commercial MSVD glass fabrication and the expectations of glaziers and building owners are invited to participate.

Vitro Certified™ Network members are audited and evaluated on more than 100 critical dimensions, including storage, handling, cutting, washing, edging, IGU construction, record keeping, and process support and analysis to maintain the quality of the final product. As the exclusive source of Vitro Glass highperformance Solarban® glass products, and with locations throughout the United States and Canada, a *Vitro Certified*™ Fabricator is available to provide quality glass by Vitro Glass where and when you need it.



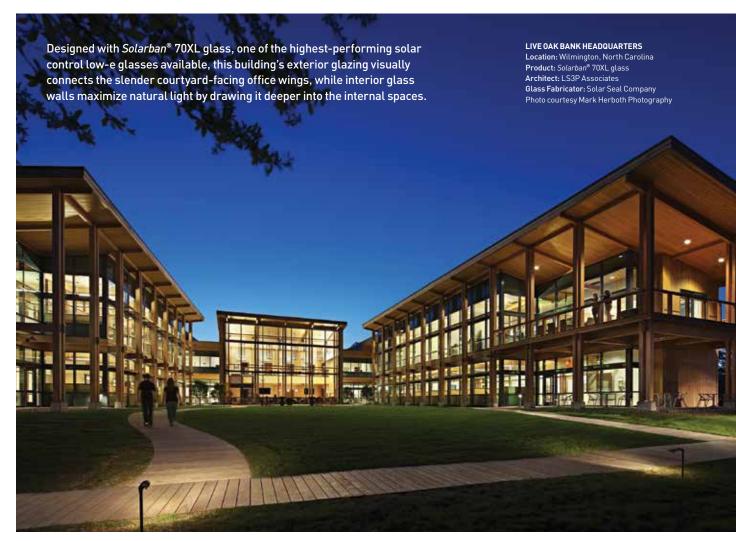
Vitro Certified™ Fabricators

Vitro Certified™ Laminators

Vitro Certified™ Architectural **Window Manufacturers**

Vitro Certified™ International **Fahricators**

Vitro Certified™ International



Vitro Glass Monolithic Glass Comparisons

					Table of	Performance Value	es*1			
	Glass Thic	kness	Visible Light	Visible Light	t Reflectance ²		r•ft²•°F)	Solar Heat Gain		
Inches mm		mm	- Transmittance (VLT)2	Exterior % Interior %		Winter Night time Winter Argon		Coefficient (SHGC) ⁴	Light-to-Solar Gain (LSG)⁵	
						Night time	1			
	coated									
L.	EAR Glass					1				
_	1/8	3	90	9	9	1.04	na	0.86	1.05	
	5/32 3/16	4 5	90 89	9	9	1.04 1.03	na na	0.84	1.07 1.07	
_	1/4	6	89	8	9	1.02	na	0.82	1.09	
	5/16	8	87	8	9	1.01	na	0.79	1.10	
	3/8	10	87	8	8	1.00	na	0.77	1.13	
	1/2	12	85	8	8	0.98	na	0.73	1.16	
	5/8	16	84	8	8	0.97	na	0.70	1.20	
	3/4	19	83	8	8	0.95	na	0.67	1.24	
T	ARPHIRE®	Glass								
	1/8	3	91	8	8	1.04	na	0.91	1.00	
	5/32	4	91	8	8	1.04	na	0.91	1.00	
_	3/16	5	91	8	8	1.03	na	0.90	1.01	
_	1/4	6	91	8	8	1.02	na	0.90	1.01	
	5/16	8	91	8	8	1.01	na	0.89	1.02	
	3/8	10	91	8	8	1.00	na	0.89	1.02	
	1/2	12	90	8	8	0.98	na	0.88	1.02	
	5/8	16	90	8	8	0.97	na	0.87	1.03	
	3/4	19	90	8	8	0.95	na	0.86	1.05	
0	LEXIA® Gla	ass								
	1/8	3	83	8	8	1.04	na	0.70	1.19	
	5/32	4	81	8	8	1.04	na	0.68	1.19	
	3/16	5	79	8	8	1.03	na	0.65	1.22	
	1/4	6	77	8	8	1.02	na	0.62	1.24	
ιT	LANTICA®	Glass								
	1/4	6	67	7	7	1.02	na	0.53	1.26	
7	URIA® Glas									
٧.		4	75	7	7	1.04		0.57	1.32	
_	5/32 3/16	5	75 72	7	7	1.03	na na	0.57 0.54	1.32	
	1/4	6	68	7	7	1.02	na	0.52	1.31	
	5/16	8	61	6	6	1.01	na	0.48	1.27	
	3/8	10	57	6	6	1.00	na	0.46	1.24	
n	LARBLUE	Glass								
_	1/4	6	56	6	6	1.02	na	0.61	0.92	
			30	0	0	1.02	i i d	0.01	0.72	
Ά	CIFICA® GL				1	1				
	1/4	6	42	5	5	1.02	na	0.49	0.86	
0	LARBRON	ZE [®] Glass	<u> </u>							
	1/8	3	67	7	7	1.04	na	0.73	0.92	
	5/32	4	63	7	7	1.04	na	0.70	0.90	
	3/16	5	58	6	6	1.03	na	0.67	0.87	
	1/4	6	53	6	6	1.02	na	0.63	0.84	
	5/16	8	43	6	6	1.01	na	0.57	0.75	
	3/8	10 12	37 27	<u>5</u> 5	5	1.00 0.98	na na	0.53 0.47	0.70	
-			LI	J	1 3	0.70	IId	0.47	0.37	
Ρ	TIGRAY® G				1					
	1/4	6	63	6	6	1.02	na	0.64	0.98	
0	LARGRAY	Glass								
	1/8	3	60	6	7	1.04	na	0.69	0.87	
	5/32	4	56	6	7	1.04	na	0.66	0.85	
	3/16	5	50	6	6	1.03	na	0.62	0.81	
	1/4	6	44	6	6	1.02	na	0.58	0.76	
	5/16	8	33	5	6	1.01	na	0.51	0.65	
	3/8	10	28	5	5	1.00	na	0.48	0.58	
	1/2	12	18	5	5	0.98	na	0.42	0.43	

				Table of	Performance Value	es* ¹		
Glass Thickness Inches mm		Visible Light	Visible Light Reflectance ²			r·ft2·°F) U-Value³	Solar Heat Gain	Light-to-Solar Gain
		Transmittance (VLT) ²	Exterior % Interior %		Winter Winter Argon Night time		Coefficient (SHGC) ⁴	(LSG) ⁵
Uncoated								
GRAYLITE® I	Glass							
1/8	3	24	5	5	1.04	na	0.45	0.53
5/32	4	18	4	5	1.04	na	0.41	0.44
3/16	5	13	4	5	1.03	na	0.39	0.33
1/4	6	9	4	5	1.02	na	0.36	0.25
Coated								
/ISTACOOL®	(2) AZURI	4° Glass						
1/4	6	52	19	29	1.02	na	0.46	1.13
/ISTACOOL®	(2) PACIFI	ICA® Glass						
1/4	6	32	10	28	1.02	na	0.44	0.73
SOLARCOOL	(2) AZUR	IA® Glass						
3/16	5	27	20	36	1.04	na	0.39	0.69
1/4	6	26	19	36	1.03	na	0.38	0.68
SOLARCOOL®	(1) AZURI	'A° Glass						
3/16	5	27	36	20	1.03	na	0.32	0.84
1/4	6	26	36	19	1.03	na	0.31	0.84
OLARCOOL	(2) SOLA							
1/4	6	21	14	36	1.02	na	0.45	0.47
	° (1) SOL	A <i>RBLUE</i> ® Glass		1				
1/4	6	21	36	14	1.02	na	0.38	0.55
SOLARCOOL				1	1102	113	0.00	0.00
1/4	6	16	10	36	1.02		0.38	0.42
			10	30	1.02	na	0.38	0.42
SOLARCOOL ^o			2/	10	1.00		0.04	0.50
1/4	6	16	36	10	1.02	na	0.31	0.52
		RBRONZE® Glass		T	1.00	T		
1/4	6	21	13	36	1.03	na	0.47	0.45
		RBRONZE® Glass						
1/4	6	21	36	13	1.03	na	0.40	0.53
SOLARCOOL	(2) SOLA	RGRAY® Glass						
1/4	6	17	11	36	1.03	na	0.44	0.39
OLARCOOL	(1) SOLA	RGRAY® Glass						
1/4	6	17	36	11	1.03	na	0.37	0.46

Important glass design considerations and comprehensive technical information, including performance, thermal stress and wind load tools for all Vitro glasses, are available at VitroGlazings.com or by calling 1.855.VTRO.GLS/1.855.887.6457.

Data is based on center of glass performance of representative factory production samples. Actual values may vary due to the production process and manufacturing tolerances. All tabulated data is based on NFRC methodology using the LBNL Window 7.3 software.

 $Transmittance \ and \ reflectance \ values \ based \ on \ spectrophotometric \ measurements \ and \ energy \ distribution$

U-Value – A measure of the insulating characteristics of the glass or how much heat gain or loss occurs through the glass due to the difference between indoor and outdoor temperatures and is measured Btu/hr-tt²-F. The lower the number, the better the insulating performance. This number is the reciprocal of the r-value. Winter argon represents the winter night-time u-value performance when the cavity is filled with a 90% argon/10% air/gas mixture.

^{4.} Solar Heat Gain Coefficient (SHGC) – Measures how well a window blocks (or shades) the heat from sunlight. SHGC is the fraction of solar radiation transmitted through a window or skylight, as well as the amount that is absorbed by the glass and reradiated to the interior. SHGC is expressed as a number between 0 and 1. The lower a window's SHGC, the less solar heat it transmits and the greater the shading ability. The SHGC is similar to the Shading Coefficient (SC), but also accounts for absorbed, converted and inwardly radiated solar energy.

^{5.} Light-to-solar gain (LSG) ratio is the ratio of visible light transmittance to solar heat gain coefficient.

1-Inch Insulating Glass Unit (IGU) Comparisons with Vitro Glass

msulating Glass Ui	nt Periormance Comp	oai isons T-INCN I	(20111M) UNITS W			d two 1/4-inch (6mm) lites	
Glass Type Outdoor Lite: Indoor Lite:	Visible Light Transmittance (VLT) ²	Visible Light	t Reflectance ²		nr•ft²•°F) U-Value³	Solar Heat Gain	Light-to-Solar Gain (LSG)⁵
oating if Any + Coating if Any Gurface) Glass (Surface) Glass		Exterior %	Interior %	Winter Night-time	Winter Argon	Coefficient (SHGC) ⁴	
ncoated							
CLEAR Glass + Clear	79	15	15	0.47	0.45	0.70	1.13
STARPHIRE * + STARPHIRE	84	15	15	0.47	0.45	0.82	1.02
SOLEXIA®+ Clear	69	13	15	0.47	0.45	0.50	1.38
ATLANTICA® + Clear	60	11	14	0.47	0.45	0.41	1.46
AZURIA® + Clear	61	11	14	0.47	0.45	0.39	1.56
SOLARBLUE® + Clear	50	9	13	0.47	0.45	0.49	1.02
PACIFICA®+ Clear	38	7	13	0.47	0.45	0.36	1.06
SOLARBRONZE®+ Clear	47	8	13	0.47	0.45	0.51	0.92
OPTIGRAY®+ Clear	56	10	13	0.47	0.45	0.52	1.08
SOLARGRAY®+ Clear	40	7	13	0.47	0.45	0.46	0.87
GRAYLITE® II + Clear	8	4	12	0.47	0.45	0.22	0.36
oated			<u> </u>				
UNGATE® 400 Low-E Glass							
SUNGATE 400 (2) Clear + Clear	76	14	14	0.32	0.28	0.60	1.27
SUNGATE 400 (2) STARPHIRE + STARPHIRE	80	14	14	0.32	0.28	0.68	1.18
CLEAR + SUNGATE 400 (3) Clear	76	14	14	0.32	0.28	0.63	1.21
SOLEXIA + SUNGATE 400 (3) Clear	66	11	13	0.32	0.28	0.44	1.50
ATLANTICA + SUNGATE 400 (3) Clear	58	10	12	0.32	0.28	0.35	1.66
AZURIA + SUNGATE 400 (3) Clear	59	10	12	0.32	0.28	0.34	1.74
SOLARBLUE + SUNGATE 400 (3) Clear	48	8	12	0.32	0.28	0.42	1.14
PACIFICA + SUNGATE 400 (3) Clear	37	7	11	0.32	0.28	0.30	1.23
	46	8					
SOLARBRONZE + SUNGATE 400 (3) Clear		9	12	0.32	0.28	0.44	1.05
OPTIGRAY + SUNGATE 400 (3) Clear	54	-	12	0.32	0.28	0.46	1.17
SOLARGRAY + SUNGATE 400 (3) Clear	38	7	12	0.32	0.28	0.39	0.97
GRAYLITE II + SUNGATE 400 (3) Clear	8	4	11	0.32	0.28	0.15	0.53
OLARBAN® 60 Solar Control Low-E Glas	S						
SOLARBAN 60 (2) Clear + Clear	70	11	12	0.29	0.24	0.39	1.79
SOLARBAN 60 (2) STARPHIRE + STARPHIRE	74	11	12	0.29	0.24	0.41	1.80
SOLARBAN 60 (2) SOLEXIA + Clear	61	9	12	0.29	0.24	0.32	1.91
SOLARBAN 60 (2) ATLANTICA + Clear	53	8	11	0.29	0.24	0.27	1.96
SOLARBAN 60 (2) AZURIA + Clear	54	8	11	0.29	0.24	0.28	1.93
SOLARBAN 60 (2) SOLARBLUE + Clear	45	7	11	0.29	0.24	0.28	1.61
SOLARBAN 60 (2) PACIFICA + Clear	34	6	10	0.29	0.24	0.22	1.55
SOLARBAN 60 (2) SOLARBRONZE + Clear	42	7	11	0.29	0.24	0.28	1.50
SOLARBAN 60 (2) OPTIGRAY + Clear	50	8	11	0.29	0.24	0.30	1.67
SOLARBAN 60 (2) SOLARGRAY + Clear	35	6	10	0.29	0.24	0.25	1.40
SOLEXIA + SOLARBAN 60 (3) Clear	61	10	10	0.29	0.24	0.37	1.65
ATLANTICA + SOLARBAN 60 (3) Clear	53	9	10	0.29	0.24	0.31	1.71
AZURIA + SOLARBAN 60 (3) Clear	54	9	10	0.29	0.24	0.31	1.74
SOLARBLUE + SOLARBAN 60 (3) Clear	45	7	9	0.29	0.24	0.33	1.36
PACIFICA + SOLARBAN 60 (3) Clear	34	6	9	0.29	0.24	0.25	1.36
SOLARBRONZE + SOLARBAN 60 (3) Clear	42	7	9	0.29	0.24	0.32	1.31
OPTIGRAY + SOLARBAN 60 (3) Clear	50	8	9	0.29	0.24	0.35	1.43
SOLARGRAY + SOLARBAN 60 (3) Clear	35	7	9	0.29	0.24	0.29	1.21
GRAYLITE II + SOLARBAN 60 (3) Clear	7	4	8	0.29	0.24	0.13	0.54
OLARBAN® 67 Solar Control Low-E Glas							
SOLARBAN 67 (2) Clear + Clear		19	14	0.20	0.2/	n 20	1.04
	54		16	0.29	0.24	0.29	1.86
SOLARBAN 67 (2) STARPHIRE + STARPHIRE	57	20	16	0.29	0.24	0.30	1.90
SOLARBAN 67 (2) SOLEXIA + Clear	47	16	16	0.29	0.24	0.25	1.88
SOLARBAN 67 (2) ATLANTICA + Clear	41	13	16	0.29	0.24	0.22	1.86
SOLARBAN 67 (2) AZURIA + Clear	42	13	16	0.29	0.24	0.23	1.83
SOLARBAN 67 (2) OPTIBLUE + Clear	39	12	15	0.29	0.24	0.25	1.56
SOLARBAN 67 (2) SOLARBLUE + Clear	34	10	15	0.29	0.24	0.22	1.55

	Insulating Glass Ur	nit Performance Comp	arisons 1-inch	(25mm) units w	th 1/2-inch (13r	nm) airspace and	I two 1/4-inch (6mm) lite	5
GI	lass Type	Viciblo Liabt	Visible Light Reflectance ²		(BTU/hr•ft²•°F) NFRC U-Value³		Solar Heat Gain	
Outdoor Lite: Coating if Any (Surface) Glass	Indoor Lite: + Coating if Any (Surface) Glass	Visible Light Transmittance (VLT) ²	Exterior %	Interior %	Winter Night-time	Winter Argon	Coefficient (SHGC) ⁴	Light-to-Solar Gair (LSG) ⁵
Coated					3			
OLARBAN® 67 S	iolar Control Low-E Glass	s (Continued)						
SOLARBAN 67 (2	2) PACIFICA + Clear	26	8	15	0.29	0.24	0.19	1.37
	2) SOLARBRONZE + Clear	32	10	15	0.29	0.24	0.22	1.45
	2) OPTIGRAY + Clear	38	12	15	0.29	0.24	0.24	1.58
	2) SOLARGRAY + Clear	27	8	15	0.29	0.24	0.20	1.35
ATLANTICA + SO	DLARBAN 67 (3) Clear	41	11	18	0.29	0.24	0.29	1.41
AZURIA + SOLAR	RBAN 67 (3) Clear	42	11	18	0.29	0.24	0.29	1.45
SOLARBLUE + S	OLARBAN 67 (3) Clear	34	9	18	0.29	0.24	0.30	1.13
PACIFICA + SOLA	ARBAN 67 (3) Clear	26	7	18	0.29	0.24	0.23	1.13
SOLARBRONZE -	+ SOLARBAN 67 (3) Clear	32	9	18	0.29	0.24	0.29	1.10
OPTIGRAY + SOL	ARBAN 67 (3) Clear	38	10	18	0.29	0.24	0.32	1.19
	OLARBAN 67 (3) Clear	27	8	18	0.29	0.24	0.26	1.04
	DLARBAN 67 (3) Clear	5	4	18	0.29	0.24	0.12	0.42
OLARBAN® 70X	L Solar Control Low-E Gl	ass†						
SOLARBAN 70XL	_(2) + Clear	64	12	13	0.28	0.24	0.27	2.37
	L (2) SOLEXIA + Clear	58	10	13	0.28	0.24	0.27	2.15
	L (2) ATLANTICA + Clear	51	9	12	0.28	0.24	0.24	2.13
	(2) AZURIA + Clear	52	9	12	0.28	0.24	0.25	2.08
	L (2) SOLARBLUE + Clear	42	8	12	0.28	0.24	0.23	1.83
	L (2) PACIFICA + Clear L (2) SOLARBRONZE + Clear	32 40	7	12	0.28	0.24	0.19	1.68
	L (2) OPTIGRAY + Clear	47	8	12	0.28	0.24	0.24	1.96
	L (2) SOLARGRAY + Clear	34	6	12	0.28	0.24	0.20	1.70
	RBAN 70XL (3) Clear	56	11	12	0.28	0.24	0.32	1.75
	DLARBAN 70XL (3) Clear	49	10	11	0.28	0.24	0.28	1.75
	RBAN 70XL (3) Clear	49	9	11	0.28	0.24	0.29	1.69
SOLARBLUE + S	OLARBAN 70XL (3) Clear	40	8	11	0.28	0.24	0.27	1.48
PACIFICA + SOLA	ARBAN 70XL (3) Clear	31	6	10	0.28	0.24	0.22	1.41
SOLARBRONZE -	+ SOLARBAN 70XL (3) Clear	38	8	11	0.28	0.24	0.26	1.46
OPTIGRAY + SOL	ARBAN 70XL (3) Clear	45	9	11	0.28	0.24	0.29	1.55
SOLARGRAY + SO	OLARBAN 70XL (3) Clear	32	7	11	0.28	0.24	0.24	1.33
GRAYLITE II + SC	DLARBAN 70XL (3) Clear	6	4	10	0.28	0.24	0.11	0.55
OLARBAN® 72 S	olar Control Low-E Glas	s						
SOLARBAN 72 (2	2) STARPHIRE + STARPHIRE	68	13	14	0.28	0.24	0.28	2.43
OLARBAN® 90 S	iolar Control Low-E Glass	s						
SOLARBAN 90 (2	2) Clear + Clear	51	12	19	0.29	0.24	0.23	2.22
SOLARBAN 90 (2	2) STARPHIRE + STARPHIRE	54	13	20	0.29	0.24	0.23	2.35
SOLARBAN 90 (2	2) SOLEXIA + Clear	44	10	19	0.29	0.24	0.22	2.00
SOLARBAN 90 (2	2) ATLANTICA + Clear	39	9	19	0.29	0.24	0.20	1.95
SOLARBAN 90 (2	2) AZURIA + Clear	39	9	19	0.29	0.24	0.21	1.86
	2) OPTIBLUE + Clear	37	8	19	0.29	0.24	0.20	1.85
	2) SOLARBLUE + Clear	32	8	18	0.29	0.24	0.19	1.68
	2) PACIFICA + Clear	24	6	18	0.29	0.24	0.17	1.41
	2) SOLARBRONZE + Clear	31	7	18	0.29	0.24	0.18	1.72
	2) OPTIGRAY + Clear	36	8	19	0.29	0.24	0.20	1.80
	2) SOLARGRAY + Clear RBAN 90 (3) Clear	26	6	18	0.29	0.24	0.17	1.53
	DLARBAN 90 (3) Clear	39	13	12	0.29	0.24	0.30	1.47
	RBAN 90 (3) Clear	39	13	12	0.27	0.24	0.27	1.44
	OLARBAN 90 (3) Clear	32	10	11	0.29	0.24	0.25	1.28
	ARBAN 90 (3) Clear	24	8	11	0.29	0.24	0.21	1.14
	+ SOLARBAN 90 (3) Clear	30	10	11	0.29	0.24	0.24	1.25
OPTIGRAY + SOL	ARBAN 90 (3) Clear	36	12	11	0.29	0.24	0.27	1.33
SOLARGRAY + SO	OLARBAN 90 (3) Clear	25	8	11	0.29	0.24	0.22	1.14
GRAYLITE II + SC	DLARBAN 90 (3) Clear	5	4	11	0.29	0.24	0.11	0.45

1-Inch Insulating Glass Unit (IGU) Comparisons with Vitro Glass

Insulating	Glass Unit Performa	nce Comparisons	s 1-inch (25mm	n) units with 1/2	-inch (13mm) a	irspace and two	1/4-inch (6mm) lites	
Glass Type			Visible Light	Reflectance ²	(Btu/hr•ft²•°F) NFRC U-Value³		Solar Heat Gain	Light-to-Solar Gair
	ce) Glass	Transmittance (VLT) ²	Exterior %	Interior %	Winter Night-time	Winter Argon	Coefficient (SHGC) ⁴	(LSG) ⁵
Coated								
SOLARBAN® Z50 Solar Control Lo	w-E Glass ^{††}							
SOLARBAN z50 (2) OPTIBLUE + Clea	r	51	8	11	0.29	0.24	0.32	1.59
SOLARBAN® Z75 Solar Control Lo	w-E Glass ^{††}							
SOLARBAN z75 (2) OPTIBLUE + Clea	r	48	9	12	0.28	0.24	0.24	2.00
SOLARBAN® R100 Solar Control L	ow-E Glass							
SOLARBAN R100 (2) Clear + Clear		42	32	14	0.29	0.25	0.23	1.83
SOLARBAN R100 (2) STARPHIRE + STA	ARPHIRE	44	33	14	0.29	0.25	0.23	1.91
SOLARBAN R100 (2) SOLEXIA + Clea	r	36	25	13	0.29	0.25	0.21	1.71
SOLARBAN R100 (2) ATLANTICA + C	lear	32	20	13	0.29	0.25	0.19	1.68
SOLARBAN R100 (2) AZURIA + Clear		32	21	13	0.29	0.25	0.19	1.68
SOLARBAN R100 (2) OPTIBLUE + Cle	ear	30	19	13	0.29	0.24	0.20	1.50
SOLARBAN R100 (2) SOLARBLUE + (Clear	26	15	13	0.29	0.25	0.19	1.37
SOLARBAN R100 (2) PACIFICA + Clea	ar	20	11	13	0.29	0.25	0.16	1.25
SOLARBAN R100 (2) SOLARBRONZE	+ Clear	25	15	13	0.29	0.25	0.18	1.39
SOLARBAN R100 (2) OPTIGRAY + Cle		29	18	13	0.29	0.25	0.20	1.45
SOLARBAN R100 (2) SOLARGRAY + C	Clear	21	12	13	0.29	0.25	0.17	1.24
VISTACOOL® Subtly Reflective Gla	SS							
VISTACOOL (2) AZURIA + Clear		47	21	32	0.47	0.45	0.34	1.38
VISTACOOL (2) PACIFICA + Clear		29	11	31	0.47	0.45	0.32	0.91
SOLARCOOL® Reflective Glass								
SOLARCOOL (2) AZURIA + Clear		24	20	38	0.47	0.45	0.25	0.96
SOLARCOOL (2) PACIFICA + Clear		15	10	38	0.47	0.45	0.25	0.60
SOLARCOOL (2) SOLARBLUE + Clear		20	15	38	0.47	0.45	0.32	0.63
SOLARCOOL (2) SOLARBRONZE + Cle	ar	19	14	38	0.47	0.45	0.34	0.56
SOLARCOOL (2) SOLARGRAY + Clear		16	11	38	0.47	0.45	0.32	0.50
VISTACOOL® and SOLARCOOL® wit	h SOLARBAN® 60 S	olar Control Lov	v-E (3)					
VISTACOOL (2) AZURIA + SOLARBAN	60 (3) Clear	42	20	24	0.29	0.24	0.26	1.62
VISTACOOL (2) PACIFICA + SOLARBA	N 60 (3) Clear	26	11	23	0.29	0.24	0.21	1.24
SOLARCOOL (2) AZURIA + SOLARBAN	N 60 (3) Clear	21	19	29	0.29	0.24	0.17	1.24
SOLARCOOL (2) SOLARBLUE + SOLA	RBAN 60 (3) Clear	17	14	29	0.29	0.24	0.18	0.94
SOLARCOOL (2) PACIFICA + SOLARB	AN 60 (3) Clear	13	10	29	0.29	0.24	0.15	0.87
SOLARCOOL (2) SOLARBRONZE + SOLA		17	14	29	0.29	0.24	0.18	0.94
SOLARCOOL (2) SOLARGRAY + SOLA	RBAN 60 (3) Clear	14	11	29	0.29	0.24	0.17	0.82
VISTACOOL® and SOLARCOOL® wit	h SOLARBAN® 70XI	Solar Control L	ow-E (3)†					
VISTACOOL (2) AZURIA + SOLARBAN	70XL (3)	38	21	23	0.28	0.24	0.24	1.58
VISTACOOL (2) PACIFICA + SOLARBA	N 70XL (3)	24	11	22	0.28	0.24	0.19	1.26
SOLARCOOL (2) AZURIA + SOLARBAN	N 70XL (3)	19	19	27	0.28	0.24	0.15	1.27
SOLARCOOL (2) SOLARBLUE + SOLA		16	14	27	0.28	0.24	0.15	1.07
SOLARCOOL (2) PACIFICA + SOLARB		12	10	27	0.28	0.24	0.13	0.92
SOLARCOOL (2) SOLARBRONZE + SO		15	14	27	0.28	0.24	0.15	1.00
SOLARCOOL (2) SOLARGRAY + SOLA	RBAN 70XL (3)	13	11	27	0.28	0.24	0.14	0.93

[†] Solarban® 70XL for annealed applications is applied to Starphire® glass; heat treated applications will require either clear or Starphire® glass depending on manufacturing process.

 $⁺ t \quad \textit{Optiblue}^* \text{ is a unique substrate by Vitro Glass designed for use on } \textit{Solarban}^* \text{ z50}, \textit{Solarban}^* \text{ z75} \text{ and other coated glasses}.$

Data is based on center of glass performance of representative factory production samples. Actual values may vary due to the production process and manufacturing tolerances. All tabulated data is based on NFRC methodology using the LBNL Window 7.3 software.

Transmittance and Reflectance values based on spectrophotometric measurements and energy distribution of solar radiation.

U-Value – A measure of the insulating characteristics of the glass or how much heat gain or loss occurs through the
glass due to the difference between indoor and outdoor temperatures and is measured Btu/hr-ft²-°F. The lower

the number, the better the insulating performance. This number is the reciprocal of the R-value. Winter argon represents the winter night-time u-value performance when the cavity is filled with a 90% argon/10% air/gas mixture.

^{4.} Solar Heat Gain Coefficient (SHGC) – Measures how well a window blocks (or shades) the heat from sunlight. SHGC is the fraction of solar radiation transmitted through a window or skylight, as well as the amount that is absorbed by the glass and reradiated to the interior. SHGC is expressed as a number between 0 and 1. The Lower a window's SHGC, the less solar heat it transmits and the greater the shading ability. The SHGC is similar to the Shading Coefficient (SC), but also accounts for absorbed, converted and inwardly radiated solar energy.

 $^{5. \}quad Light-to-solar\ gain\ (LSG)\ ratio\ is\ the\ ratio\ of\ visible\ light\ transmittance\ to\ solar\ heat\ gain\ coefficient.$

Glass Specification Tools

VitroGlazings.com

Vitro Glass offers one of the industry's most comprehensive portals for glass research, product selection and specification. By visiting VitroGlazings.com, architects, specifiers, glazing contractors and other building professionals gain access to helpful tools, a robust project gallery, technical documents and an easy-to-use sample order system.

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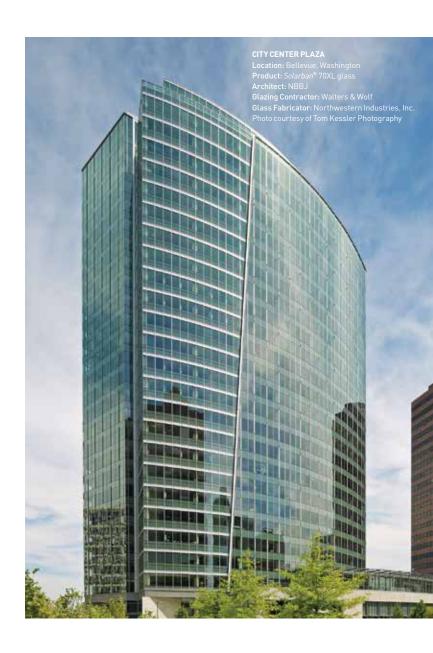
Energy Modeling Tool—Compare energy costs associated with architectural glazings.

Thermal Stress Analysis Tool—Calculate thermal stress risk for IGUs based on your design input.

Vitro Architectural Glass Education Center

The Glass Education Center located online at glassed.vitroglazings.com is a comprehensive website to help architects, specifiers, students and construction industry professionals learn more about designing, specifying and building with glass.

Covering glass topics, glass FAQs and a complete industry glossary, the site features a compelling mix of instructive video shorts, colorful illustrations and educational features that address issues such as preventing thermal glass breakage, specifying large insulating glass units and understanding how low-e glass works.



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